



As a manufacturer of CNC precision mechanical and welding parts for over 20 years, we are your reliable supplier for sophisticated mechanics and your partner in manufacturing services.

For satisfied customers, we work with our team of more than 80 employees, every day with great passion.

Welcome!

**Ing. Franz Jöbstl & Andreas Liska**

# Company

Jöbstl & Liska Group

 manufacturing services

**A team game between Austria and Hungary.**

The **Jöbstl & Liska Group** consists of the companies:

- **OTB Precision- and Welding GmbH based in Austria**
- **Speed-Tech Kft- CNC and welding production facility in Hungary**
- **JL-Tech KFT- manufacturing services production facility in Hungary**
- **Partners in Austria and Hungary**

Marketing and sales, order processing, logistics and procurement will be carried out mainly by **OTB GmbH in Groß St. Florian / Austria.**

The production and quality management are the focus of **Speed-Tech Kft. in Ajka / Hungary.**

All processes are designed to the highest precision and quality to the satisfaction of our customers.

# Business-Divisions

We are focussed in the following business divisions:



 mechanik

mechanics



 schweißtechnik

welding technolo.



 systemfertigung

manufac. Services



 dienstleistungen

services



Our motivated staff, CNC specialists, trained in our state of the art machinery, enabling us to cover a considerable part of the manufacturing processes in the metalworking industry.

- **CNC turning**
- **CNC milling**
- **Round and flat grinding**
- **Surface treatment**

are among many more, the key processes in our business field mechanics. The CNC machines and tools are perfectly suited to our core competence in the manufacturing of high-precision turning and milling parts.

The dimensional accuracy of products and production processes are strictly monitored under ISO 9001:2008 measuring equipment of our quality assurance:

- **3D CNC coordinate measurements**
- **Surface roughness measurements**
- **Layer thickness measurements**
- **Hardness measurements**



With our highly welding technologies and specialized welding staff, we cover a wide range of requirements in these manufacturing processes.

We are specialized in the following welding processes:

- **MIG / MAG welding**
- **TIG welding**

The latest welding equipment and production equipment are the basis for our quality. We focus on safety components and lightweight steel and metal, and especially the welded assemblies according to DIN EN 15085 are at the forefront. Here we focus on the railway and the cable car industry.

The welding supervisor tasks we cover with own IWE engineers and through appropriate training we are on the final status of the welding standards.

With non-destructive testing of materials we create test certificates for railway vehicles, steel and metal buildings and machinery.

# Manufacturing services

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With years of experience in manufacturing and production among of our specially trained staff, we also offer our customers the best service in the field of Manufacturing.

Manually assembling production in the following areas:

- **Cabinets**
- **Electronic assembly**
- **Assembly of small devices**

On request, we also take over the manufacturing process of an entire assembly including the entire supply chain with sourcing and logistics:

- **Procurement of materials**
- **Disposition of material**
- **Material storage**

We help our customers to save internally fixed costs. The locational advantage of our operation costs in Hungary also offers a significant savings potential in mass production.



With our qualified staff in quality testing, we offer “contract measuring service” on our own **Wenzel LH 78** - 3 D CNC measuring machine including:

- **3 D coordinate measurements**
- **CNC Program creation**
- **Test report**

**In cooperation with powerful partners, we offer our customers injection molding tools and plastic parts too.**

Starting from the product drawing to the finished plastic part we take care on the entire process:

- **Tool design**
- **Tool manufacturing**
- **Prototypes**
- **Plastic injection parts**
- **Series production**

# History

1995- Founding of OTB Precision- and Welding GmbH / Austria

1996- Founding the production company Speed Tech Kft in Ajka / Hungary.

1999- Certification of the production operation in accordance with ISO 9001:2000

2002- Certification of the welding operation according to DIN 6700 (DIN EN 15085-2 )

## **2010 – Ing. Franz Jöbstl & Andreas Liska bought the company group**

2011 - Expansion of CNC technology through extensive investments in new machinery

2011 - Extensive investment in quality & manufacturing technologies of welding technology

2012 - Capacity building and expansion of the production area to another 600 m<sup>2</sup>

2012 - Start in Manufacturing service and series production Mechatronics

2013 - Investing in a High Tech CNC 3D measuring machine

2013 - Implementation of a new INFOR ERP system across all sites

2015 – Investing in an industrial field with 13000 m<sup>2</sup> in Ajka/Hungary

2016 – Start of Green Field Investment – new production building with 1300 m<sup>2</sup>

2016 – Expansion of CNC technology through investment in a new Mori Seiki Turningcenter



# Certificates and Welding cert. EN 15085-2



## ZERTIFIKAT Schweißen von Schienenfahrzeugen und -fahrzeugteilen nach DIN EN 15085-2

Dem Betrieb **Speed-Tech Kft**

Gyár u. 35.  
8400 Ajka  
Ungarn

wird bescheinigt, dass er geeignet ist Schweißarbeiten auszuführen für den Geltungsbereich der:

**Zertifizierungsstufe CL1 nach DIN EN 15085-2**

**Anwendungsgebiet:** • Fertigung von Komponenten für Bremsen, Türantriebe, Einstiegshilfen und vergleichbare Teile (außer Konstruktion)  
• ohne Einkauf / ohne Montage

### Geltungsbereich

Schweißprozess nach DIN EN ISO 4063	Werkstoffgruppe nach CEN ISO/TR 15608	Abmessungen	Bemerkungen
135	8	t = 3 - 15 mm	-
	1.2	t = 3 - 30 mm	BW
		t = 3 - 80 mm	FW
141/135	2.1	t = 3 - 10 mm	FW
	8	t = 3 - 30 mm	-
		t = 3 - 80 mm	-

(Fortsetzung siehe Rückseite)

**verantwortliche Schweißaufsichtsperson:** Dipl.-Ing. Gábor Szabó (IWE) geb.: 04.08.1986  
**gleichberechtigter Vertreter:** Dipl.-Ing. Jenő Szűcs (IWE) geb.: 08.09.1957  
**Vertreter:** Gábor Kiss (IWS) geb.: 04.04.1978

**Bemerkungen:** siehe Rückseite

**Zertifikat Nr.:** GSI/15085/CL1/7309/3/11  
**Gültigkeitszeitraum:** vom 15.07.2014 bis 15.07.2017  
**Ausgestellt am:** 03.09.2014  
**Auditor:** NAGY  
**ID-Nr.:** EBA - 09/09  
 Allgemeine Bestimmungen (siehe Rückseite)



*G. Kúscher*  
 Prof. Dr.-Ing. G. Kúscher  
 Vertreter des Leiters der HZS

We have the following certificates:

**Certificate EN 15085 -2 SLV Hannover**  
 Vehicle parts Welding of railway vehicles and

**Certificate EN ISO 9001:2008 TÜV Hessen**  
 Management system

**Certificates of our IWE Welding Engineers**  
 International Welding Engineer by EWF  
**IWS certificate of our welding specialists**  
 International Welding Specialist by EWF  
**Certificates of our VT1 and VT2 welding inspector**  
 Visual Testing for Welding Parts

# Customer references

Jöbstl & Liska Group

 manufacturing services



# Our sites in Austria & Hungary

Jöbstl & Liska Group

manufacturing services

OTB Präzisions- und Schweißtechnik GmbH.

Lassnitzstrasse 19

A-8522 Groß St. Florian

Tel: 0043 (0)3464 21348

Fax: 0043 (0)3464 21348 9

Mail: [office@otb-group.at](mailto:office@otb-group.at)

[www.jlgroup.at](http://www.jlgroup.at)

Speed Tech Kft.

Gyár u. 35

H-8400 Ajka

Tel: 0036 88 51 00 00

Fax: 0036 88 51 00 009

Mail: [speed@speedtech.hu](mailto:speed@speedtech.hu)

[www.speedtech.hu](http://www.speedtech.hu)

