



As a manufacturer of CNC precision mechanical and welding parts for over 27 years, we are your reliable supplier for sophisticated mechanics and your partner in manufacturing services.

For satisfied customers, we work with our team of more than 100 employees, every day with great passion.

Welcome!

Ing. Franz Jöbstl & Andreas Liska

Company

Jöbstl & Liska Group

 manufacturing services

A team game between Austria and Hungary.

The **Jöbstl & Liska Group** consists of the companies:

- **OTB Precision- and Welding GmbH based in Austria**
- **Speed-Tech Kft- CNC and welding production facility in Hungary**
- **JL-Tech KFT- manufacturing services production facility in Hungary**
- **Partners in Austria and Hungary**

Marketing and sales, order processing, logistics and procurement will be carried out mainly by **OTB GmbH in Groß St. Florian / Austria.**

The production and quality management are the focus of **Speed-Tech Kft. in Ajka / Hungary.**

All processes are designed to the highest precision and quality to the satisfaction of our customers.

Business-Divisions

We are focussed in the following business divisions:



 mechanik

mechanics



 schweißtechnik

welding technolo.



 systemfertigung

manufac. services



 dienstleistungen

services



Our motivated staff, CNC specialists, trained in our state of the art machinery, enabling us to cover a considerable part of the manufacturing processes in the metalworking industry.

- **CNC turning**
- **CNC milling**
- **Round and flat grinding**
- **Surface treatment**

are among many more, the key processes in our business field mechanics. The CNC machines and tools are perfectly suited to our core competence in the manufacturing of high-precision turning and milling parts.

The dimensional accuracy of products and production processes are strictly monitored under ISO 9001:2008 measuring equipment of our quality assurance:

- **3D CNC coordinate measurements**
- **Surface roughness measurements**
- **Layer thickness measurements**
- **Hardness measurements**

Welding technologies



With our highly welding technologies and specialized welding staff, we cover a wide range of requirements in these manufacturing processes.

We are specialized in the following welding processes:

- **MIG / MAG welding**
- **TIG welding**

The latest welding equipment and production equipment are the basis for our quality. We focus on safety components and lightweight steel and metal, and especially the welded assemblies according to DIN EN 15085 are at the forefront. Here we focus on the railway and the cable car industry.

The welding supervisor tasks we cover with own IWE engineers and through appropriate training we are on the final status of the welding standards.

With non-destructive testing of materials we create test certificates for railway vehicles, steel and metal buildings and machinery.

Manufacturing services

Jöbstl & Liska Group

 manufacturing services



With years of experience in manufacturing and production among of our specially trained staff, we also offer our customers the best service in the field of Manufacturing.

Manually assembling production in the following areas:

- **Cabinets**
- **Electronic assembly**
- **Assembly of small devices**

On request, we also take over the manufacturing process of an entire assembly including the entire supply chain with sourcing and logistics:

- **Procurement of materials**
- **Disposition of material**
- **Material storage**

We help our customers to save internally fixed costs. The locational advantage of our operation costs in Hungary also offers a significant savings potential in mass production.



With our qualified staff in quality testing, we offer “contract measuring service” on our own **Wenzel LH 78** - 3 D CNC measuring machine including:

- **3 D coordinate measurements**
- **CNC Program creation**
- **Test report**

In cooperation with powerful partners, we offer our customers injection molding tools and plastic parts too.

Starting from the product drawing to the finished plastic part we take care on the entire process:

- **Tool design**
- **Tool manufacturing**
- **Prototypes**
- **Plastic injection parts**
- **Series production**

History

1995- OTB Precision- and Welding GmbH was founded in Austria

1996- The production company Speed Tech Kft was established in Ajka / Hungary

1999- The production operation was certified in accordance to ISO 9001:2000

2002- The welding operation was certified according to DIN 6700 (DIN EN 15085-2)

2010 – Ing. Franz Jöbstl & Andreas Liska acquired t the company group

2011- The CNC competence was expanded through extensive investments in new machines

2011- Extensive investment were made in quality & manufacturing of welding technology

2012- The capacities were expanded, production areas were extended by another 600 m²

2012- Manufacturing service and series production area was launched

2013- A high tech CNC 3D measuring machine was purchased for quality assurance

2013- A new ERP system was implemented across all sites

History

- 2015- Signing of an option contract for the acquisition of a 13,000 m² industrial property in Ajka, Hungary
- 2016- Greenfield investment in a new production hall for electrical manufacturing with a total area of 1,300 m² in Ajka, Hungary
- 2016- Further expansion of competence in the turning sector through investment in a CNC high-performance machining center
- 2017- Re-certification of the quality management system according to ISO 9001:2015
- 2017- Completion of the new production hall and handover to electrical manufacturing.
- 2018- Expansion of the new production site to 3,000 m² and relocation of the entire company to the new location
- 2021- Further development and increase of manufacturing technology through investment in a 5-axis CNC machining center
- 2022 - Awarded “Preferred Supplier 2022” by Knorr-Bremse GmbH
- 2023 - Acquisition of an additional 26,000 m² industrial property, bringing the total to 40,000 m² for future construction expansions

Certificates and Welding cert. EN 15085-2



We have the following certificates:

Certificate EN 15085 -2 SLV Hannover
Vehicle parts Welding of railway vehicles

Certificate EN ISO 3834 -2 SLV Hannover
Welding in serial production, single production and repair service

Certificate EN ISO 9001:2008 TÜV Hessen
Management system

Certificates of our IWE Welding Engineers
International Welding Engineer by EWF
IWS certificate of our welding specialists
International Welding Specialist by EWF
Certificates of our VT1 and VT2 welding inspector
Visual Testing for Welding Parts

Our sites in Austria & Hungary

Jöbstl & Liska Group

manufacturing services

OTB Präzisions- und Schweißtechnik GmbH.

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